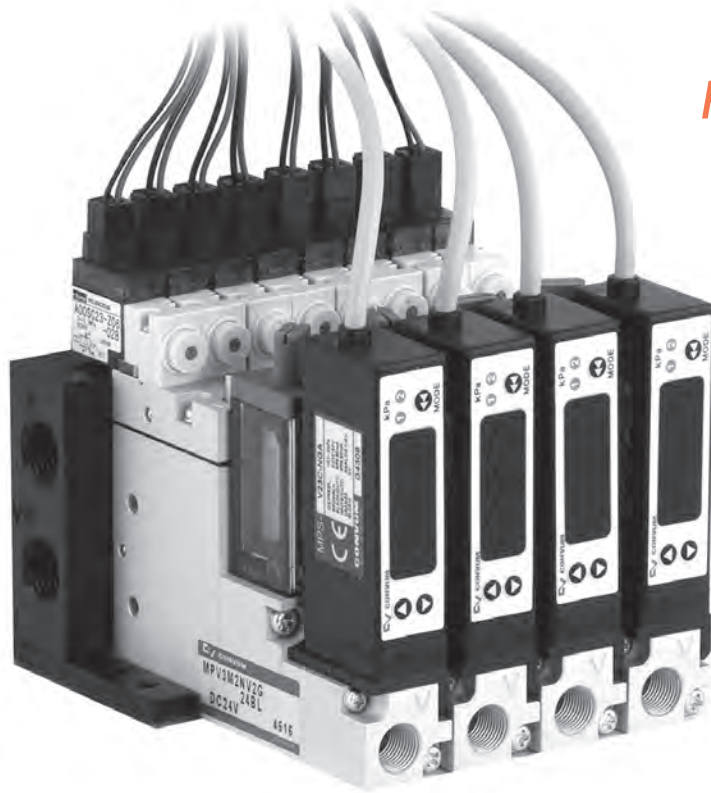


# MPV3 Series

## Vacuum Switching Valve Unit

Vacuum Switching Valve

Vacuum Switching Valve Unit



06 Switching Valve  
MPV3

### High flexibility and easy handling.

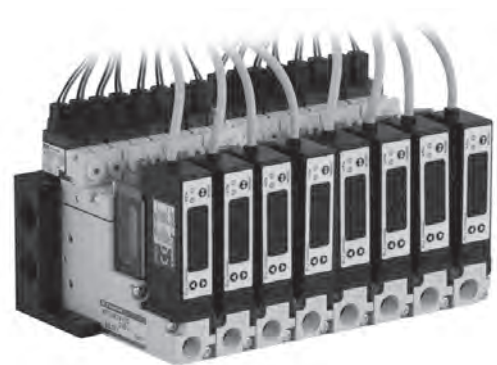
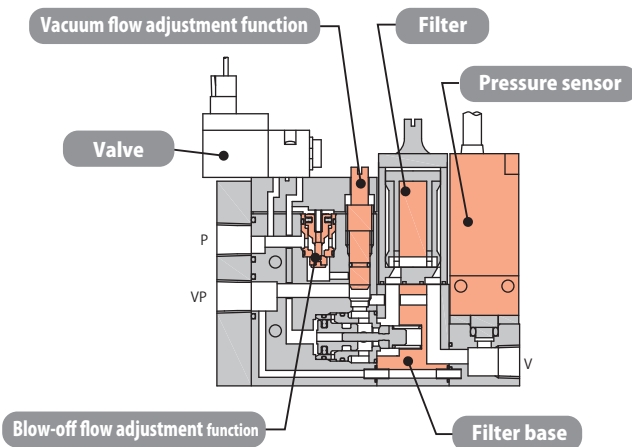
Vacuum path controlled by internal valves switching with positive pressure

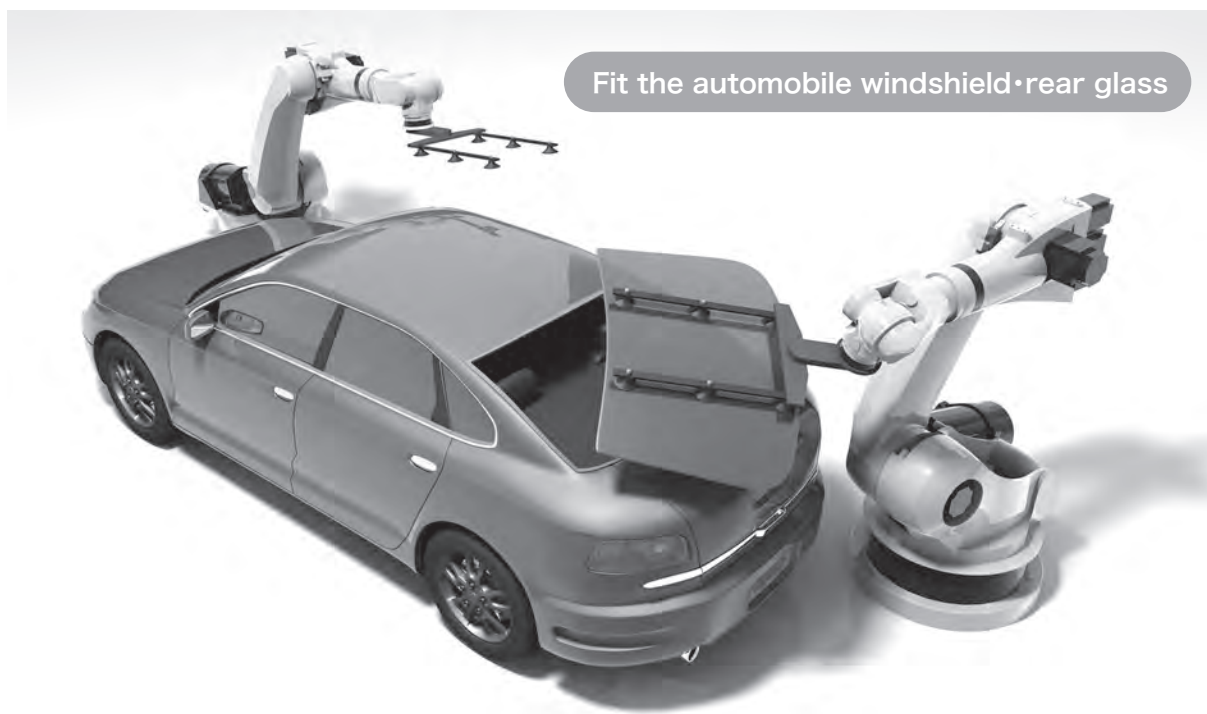
### All in One Unit

Sensor, filter, vacuum flow adjustment function  
Blow-off flow adjustment function

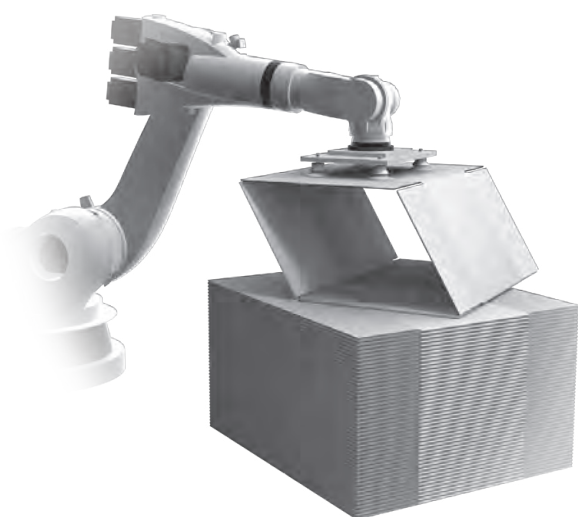
### Can be mounted on manifold, up to 8 units

- Optimal for integrated management of vacuum source
- Differ specifications MPV3 can be putted together according to various purposes

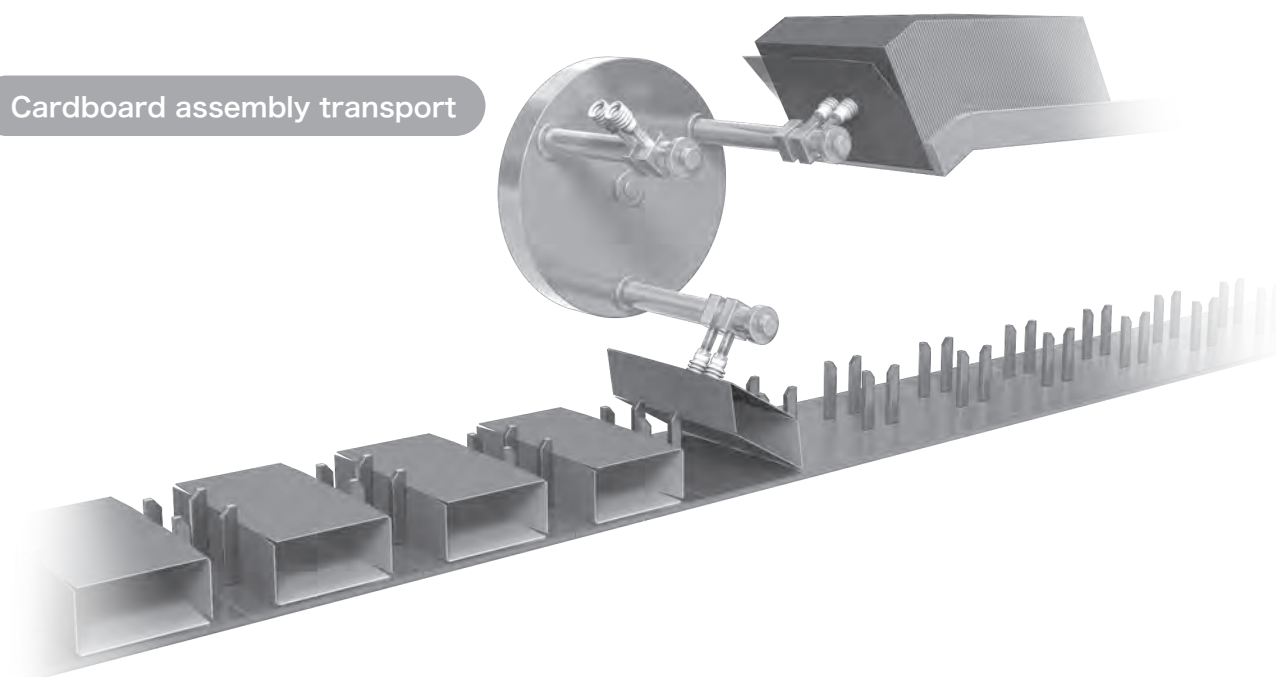




Fit the automobile windshield·rear glass



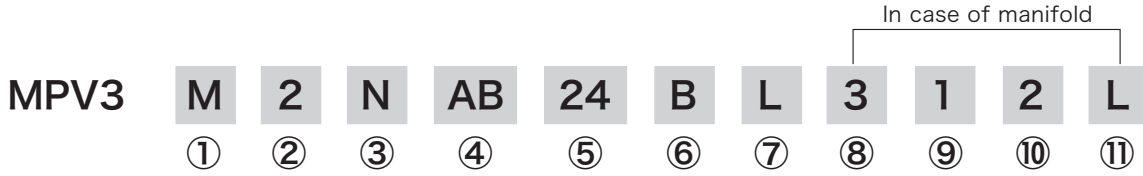
Cardboard assembly robot





Cardboard assembly transport

# MPV3 Vacuum Switching Valve Unit

## How to Order



### ① Body Type

|   |               |
|---|---------------|
| <b>S</b>  | Single unit   |
|  |               |
| <b>M</b>  | Manifold unit |
|  |               |

### ② Vacuum port

|          |       |
|----------|-------|
| <b>2</b> | Rc1/8 |
|----------|-------|

### ③ Vacuum Flow Adjustment

|          |                 |
|----------|-----------------|
| <b>N</b> | Adjustable type |
|----------|-----------------|

### ④ Pressure Sensor

| Symbol     | Sensor type               | Pressure range [kPa] | Display | Switch output | Analog output | Input specifications |
|------------|---------------------------|----------------------|---------|---------------|---------------|----------------------|
| <b>AB</b>  | MVS-030AB                 | -101~0               | LED     | NPN 1 output  | N/A           | N/A                  |
| <b>VG</b>  | MPS-V23G                  | -101~0               | Digital | NPN 2 outputs | DC1~5V        | N/A                  |
| <b>RG</b>  | MPS-R23G                  | -101~500             | Digital | NPN 2 outputs | DC1~5V        | N/A                  |
| <b>201</b> | MVS-201 <sup>Note1)</sup> | -101~500             | Digital | NPN 1 output  | DC1~5V        | Sink                 |
| <b>Z</b>   | Without                   |                      |         |               |               |                      |

Note1) Energy-saving pressure sensor (solenoid valve control function mode).  
 ※ Please consult with us for PNP output type.

### ⑤ Valve Voltage ( V )

| Symbol     | Voltage                   |
|------------|---------------------------|
| <b>12</b>  | DC12 ★                    |
| <b>24</b>  | DC24                      |
| <b>100</b> | AC100                     |
| <b>200</b> | AC200 <sup>Note1)</sup> ★ |

Note1) AC200V is AC100V connected with a converter.

### ⑥ Valve Function

|          |                 |
|----------|-----------------|
| <b>A</b> | Normally opened |
| <b>B</b> | Normally closed |

### ⑦ Valve connection

|          |                          |
|----------|--------------------------|
| <b>L</b> | Lead wire with connector |
|----------|--------------------------|

### ⑧ Manifold base

| Symbol   | No. of stations | Symbol   | No. of stations |
|----------|-----------------|----------|-----------------|
| <b>1</b> | 1 station ★     | <b>5</b> | 5 stations      |
| <b>2</b> | 2 stations      | <b>6</b> | 6 stations ★    |
| <b>3</b> | 3 stations      | <b>7</b> | 7 stations ★    |
| <b>4</b> | 4 stations      | <b>8</b> | 8 stations ★    |

★are made to order

### ⑨ No. of Block Plates

| Symbol   | No. of block plates | Symbol   | No. of block plates |
|----------|---------------------|----------|---------------------|
| <b>0</b> | N/A                 | <b>4</b> | 4 pieces            |
| <b>1</b> | 1 piece             | <b>5</b> | 5 pieces ★          |
| <b>2</b> | 2 pieces            | <b>6</b> | 6 pieces ★          |
| <b>3</b> | 3 pieces            | <b>7</b> | 7 pieces ★          |

### ⑩ No. of Unit

| Symbol   | No. of unit | Symbol   | No. of unit |
|----------|-------------|----------|-------------|
| <b>1</b> | 1 unit ★    | <b>5</b> | 5 units     |
| <b>2</b> | 2 units     | <b>6</b> | 6 units ★   |
| <b>3</b> | 3 units     | <b>7</b> | 7 units ★   |
| <b>4</b> | 4 units     | <b>8</b> | 8 units ★   |

### ⑪ Position of Unit

|            |                            |
|------------|----------------------------|
| <b>Nil</b> | Figure of ⑧ and ⑩ are same |
| <b>R</b>   | Placed to the right        |
| <b>L</b>   | Placed to the left         |

※Please turn the vacuum port towards your side, the unit you faced cloud be either left or right upon chosen.

★are made to order



**Recommend!**

These model number below satisfy general needs and functions with product advantages.  
 ※Please feel free to contact us.

| Product code | Model number  | Specifications             |                              |
|--------------|---------------|----------------------------|------------------------------|
|              |               | Pressure sensor            | Vacuum Generation Valve Type |
| 501800007    | MPV3S2NZ24BL  | N/A                        | Normally closed              |
| 501800004    | MPV3S2NAB24BL | Electronic pressure sensor | Normally closed              |
| 501800262    | MPV3S2NRG24BL | Digital                    | Normally closed              |

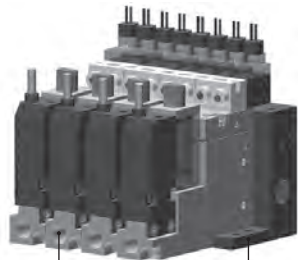
**Imagine of manifold selection**

Figure of⑧=figure of⑨+figure of⑩

**MPV3M##24BL404**

Manifold base:4stations,MPV3 4units

⑩MPV3 4units



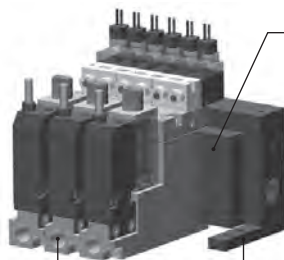
Vacuum port

⑧Manifold base (for 4 stations)

**MPV3M##24BL413L**

Manifold base:4stations, MPV3 3units

⑩MPV3 3units



⑨Block Plate

Vacuum port

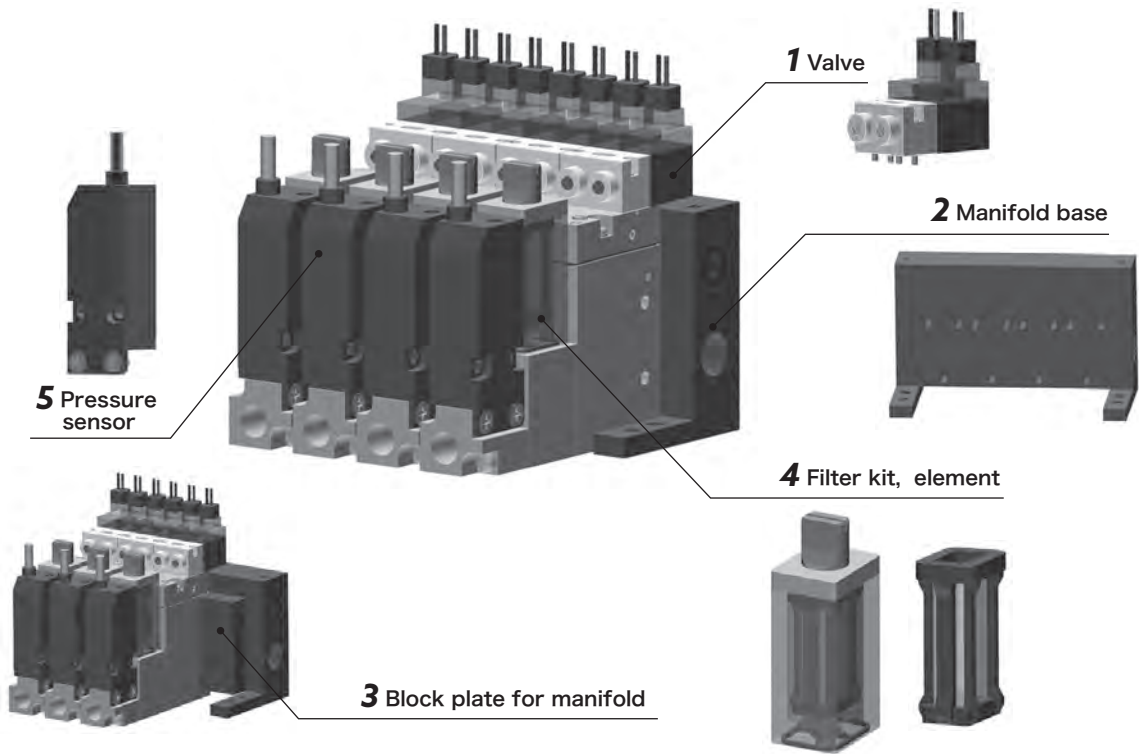
⑧Manifold base (for 4 stations)

This kind of selection is also available for future system expansion.

Turn the vacuum port towards your side, placed the unit to the left (L type for⑩)

# MPV3 Vacuum Switching Valve Unit

## Maintenance Parts



### 1 Valve ※Gasket and mounting screws are included

MC2 — 24 B 5 — V  
 ① ② ③ ④

#### ① Valve Voltage(V)

| Symbol | Voltage                 |
|--------|-------------------------|
| 12     | DC12 ★                  |
| 24     | DC24                    |
| 100    | AC100                   |
| 200    | AC200 <sup>Note</sup> ★ |

★are made to order

#### ③ Lead Wire Length (mm)

|    |      |
|----|------|
| 5  | 500  |
| 15 | 1500 |

#### ④ valve Position

|   |              |
|---|--------------|
| V | for vacuum   |
| D | for blow-off |

※AC200V is AC100V connected with a converter.

#### ② Valve Function

|   |                 |
|---|-----------------|
| A | Normally opened |
| B | Normally closed |

### 3 Block plate for manifold ※mounting screws are included

MPV3 — MM

※For preventing air leak when reduce the body number of the manifold.

### 5 Pressure sensor

| Model number      | Specifications                 |
|-------------------|--------------------------------|
| MVS-030AB-MPV3    | Electronic, LED display        |
| MPS-V23C-NGA-MPV3 | Digital display                |
| MPS-R23C-NGA-MPV3 |                                |
| MVS-201-MPV3-A    | Energy-saving, digital display |

### 2 Manifold base ※Plug and mounting screws are included

MPV3 — M 1

#### Manifold base

| Symbol | No. of stations | Symbol | No. of stations |
|--------|-----------------|--------|-----------------|
| 1      | 1 station ★     | 5      | 5 stations      |
| 2      | 2 stations      | 6      | 6 stations ★    |
| 3      | 3 stations      | 7      | 7 stations ★    |
| 4      | 4 stations      | 8      | 8 stations ★    |

★are made to order

### 4 Filter

MC2 — E

|   |                           |
|---|---------------------------|
| F | Filter kit (with element) |
| E | Only element              |



### 6 Connector cable for MVS-201 sensor and valve

MC2 — C201  
 (Normally opened, normally closed)



## Vacuum Switching Valve Specifications

| Description \ Model number        | Unit            | MPV3                                  |                               |
|-----------------------------------|-----------------|---------------------------------------|-------------------------------|
|                                   |                 | Vacuum valve                          | Blow-off valve                |
| Fluid                             |                 | Air (vacuum)                          | Non-lubricated compressed air |
| Ambient temperature               | °C              | 0~50 (No Freezing)                    |                               |
| Operating pressure range (VP, DP) |                 | -90~0kPa                              | 0.3~0.5MPa                    |
| Valve function                    |                 | Normally closed(B)·normally opened(A) |                               |
| Filter element filtration         | μm              | 37                                    |                               |
| Filter filtration area            | mm <sup>2</sup> | 484                                   |                               |
| Vacuum Switching Valve structures |                 | Pilot poppet valve                    |                               |
| Effective area                    | mm <sup>2</sup> | 5.1                                   | 2.6                           |
| Control flow                      | L/min(ANR)      | About 50(at -80kPa)                   | About 60(at 0.5MkPa)          |

※Supply more than compressed air 0.3MPa is necessary to operate.

## Valve Specifications

| Description \ Model number    | Unit   | AC100, AC200                             | DC12, DC24 |
|-------------------------------|--------|--|------------|
| Valve structures              |        | 3 port, direct operated poppet valve     |            |
| Allowable voltage fluctuation | %      | ±10                                      |            |
| Power consumption             | W      | -  | 0.6        |
| Apparent power                | VA     | 1.2/2.4                                  | -          |
| Thermal class                 |        | Class E                                  |            |
| Insulation type               |        | Class B                                  |            |
| Manual override operation     |        | Driver operating locking manual override |            |
| Display/surge killer          |        | LED/diode                                |            |
| Lead wire                     |        | Lead wire with connector(500mm)          |            |
| Weight (with lead wire)       | 500mm  | 18                                       |            |
|                               | 1500mm | 31                                       |            |

## Pressure Sensor Specifications

| Description \ Model number              | Unit                            | MPS-V23C-NGA-MPV3  | MPS-R23C-NGA-MPV3 | MVS-201-MPV3-A/W   | MVS-030AB-MPV3                       |
|---|---------------------------------|--|-------------------|--|--------------------------------------|
| Fluid                                   |                                 | Air (vacuum), Non-corrosive gas, Non-flammable gas                               |                   |  |                                      |
| Diaphragm                               |                                 | Silicon diaphragm  |                   |  |                                      |
| Rated pressure range                    | kPa                             | -101~0   | -101~500          | -101~500   | -101~0                               |
| Setting pressure range                  | kPa                             | -101.3~10  | -101~500          | -101~500   | -101.2~-2.7                          |
| Withstand pressure                      | MPa                             | 0.3  | 0.8               | 0.8  | 0.5                                  |
| Ambient temperature range               | °C                              | 0~50 (No freezing)   |                   |  |                                      |
| Ambient humidity range                  | %RH                             | 35~85 (No condensation)  |                   |  |                                      |
| Power supply voltage                    | V                               | DC12~24±10%, ripple(Vp-p)10% or less   |                   | DC24±10%, ripple (Vp-p)5% or less <sup>Note1</sup>                                 | DC12~24±10%, ripple(Vp-p)10% or less |
| Current consumption                     | mA                              | 55 or less   |                   | 45 (not include the driven current for valve)                                      | 20                                   |
| Switch output                           | Type                            | NPN open collector 2 outputs   |                   | NPN open collector 1 output  |                                      |
|   | Maximum load current            | 80   |                   | 125  |                                      |
| Analog output                           |                                 | DC1~5V(±0.1) linearity 0.5% F.S. output impedance1kΩ                             |                   | -  | -                                    |
| Digital input(suction/blow off command) | V                               | -  |                   | Non-contact 1 input (more than 1msec)  |                                      |
| Repeatability                           | %                               | ±0.2F.S 1 digit or less  |                   | ±0.3F.S 1 digit or less  |                                      |
| Temperature characteristic              | %                               | Less than ±2F.S. (At standard temperature 25°C, range 0~50°C)                    |                   |  |                                      |
| Response time                           | ms                              | 2.5 or less  |                   | 2 or less  |                                      |
| Hysteresis                              |                                 | Variable   |                   |  |                                      |
| Display                                 | Digital                         | 3 1/2digital, 7-segment, red color LED   |                   | 3digital, 7-segment, red color LED   |                                      |
|   | Operation                       | OUT1: green color LED(ON lighting),<br>OUT2:red color LED(ON lighting)           |                   | Output ON/OFF: red color LED<br>Vacuum generation valve<br>ON/OFF: green color LED |                                      |
| Protection                              | Reversecurrent protection       | With   |                   |  |                                      |
|   | Overvoltage protection          | With   |                   |  |                                      |
|   | Output short circuit protection | With   |                   |  |                                      |
|   | IP class                        | IP40   |                   |  |                                      |
| Vibration resistance                    |                                 | 10~55Hz, total amplitude 1.5mm, 50m/s <sup>2</sup> 2 hours each direction of XYZ |                   | 10~150Hz, total amplitude 1.5mm, 50m/s <sup>2</sup> 2 hours each direction of XYZ  |                                      |
| Shock resistance                        | m/s <sup>2</sup>                | 980, 3 times each direction of XYZ   |                   | 100, 3 times each direction of XYZ<br>980, 3 times each direction of XYZ           |                                      |
| Electrical connection                   |                                 | Grommet  |                   | M8 connector<br>Grommet  |                                      |
| Cable                                   |                                 | φ4 0.15mm <sup>2</sup> 5 lead wires 2m   |                   | φ4 0.3mm <sup>2</sup> 4 lead wires 2m<br>φ4 3 lead wiresX0.15mm 2m                 |                                      |

Note 1) It must be consistent with the solenoid valve drive voltage.

Note 2) Suction/Blow-off command of MVS-201 sensor is normally opened. To set up to normally closed, please refer the manual No.6 to change logic from Lo to Hi.

## Weight (g)

| Specifications           |                 |                |        |
|--------------------------|-----------------|----------------|--------|
| Single Unit              | Valve function  | Sensor         | Weight |
| Single Unit              | Normally opened | N/A            | 245    |
|                          |                 | With MVS-030AB | 258    |
|                          |                 | With MPS-V/R23 | 276    |
|                          | Normally closed | With MVS-201   | 271    |
|                          |                 | N/A            | 242    |
|                          |                 | With MVS-030AB | 255    |
| Single unit for manifold | Normally opened | With MPS-V/R23 | 273    |
|                          |                 | With MVS-201   | 268    |
|                          |                 | N/A            | 216    |
|                          | Normally closed | With MVS-030AB | 229    |
|                          |                 | With MPS-V/R23 | 247    |
|                          |                 | With MVS-201   | 242    |
|                          |                 | N/A            | 213    |
|                          |                 | With MVS-030AB | 226    |
|                          |                 | With MPS-V/R23 | 244    |
| With MVS-201             | 239             |                |        |

### •Manifold Base

| No. of station | 1 station | 2 stations | 3 stations | 4 stations | 5 stations | 6 stations | 7 stations | 8 stations |
|----------------|-----------|------------|------------|------------|------------|------------|------------|------------|
| Weight         | 109       | 155        | 201        | 247        | 293        | 339        | 385        | 431        |

### Calculation of weight for the manifold type

Single unit for manifold weight×No. of stations+manifold base

Example 1) 5 stations manifold normally closed valve and V23 sensor  
 $244 \times 5 + 293 = 1,513g$

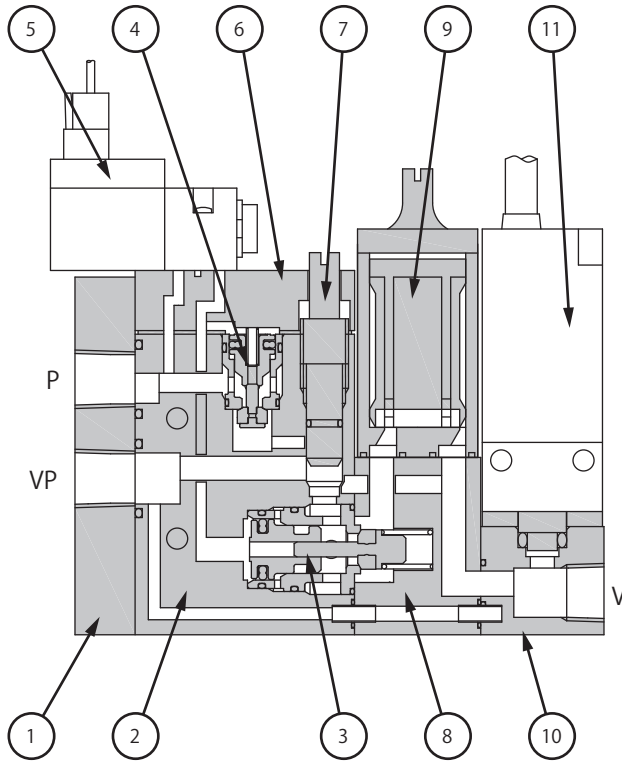
Example 2) 4 stations manifold with normally closed valve,without sensor  
 $216 \times 4 + 247 = 1,111g$

# MPV3 Vacuum Switching Valve Unit

Vacuum Switching Valve

Vacuum Switching Valve Unit

## Construction

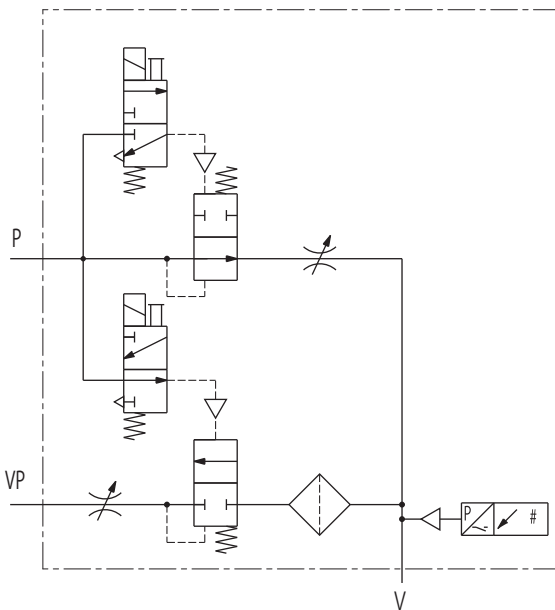


### Component Parts

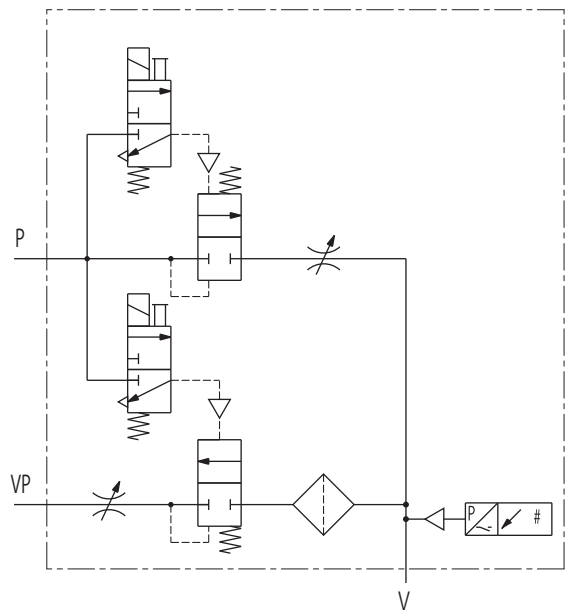
| No. | Parts name                 | Material         |
|-----|----------------------------|------------------|
| 1   | Supply base                | Aluminum         |
| 2   | Body                       | Aluminum         |
| 3   | Poppet valve for vacuum    | Aluminum,NBR,SUS |
| 4   | Poppet valve for blow-off  | Aluminum,NBR,SUS |
| 5   | Pilot poppet valve         | -                |
| 6   | Up plate                   | Aluminum         |
| 7   | Vacuum flow control needle | Aluminum         |
| 8   | Filter base                | Aluminum         |
| 9   | Filter Ass'y               | -                |
| 10  | Sensor base                | Aluminum         |
| 11  | Pressure sensor            | -                |

## Symbol

MPV3 normally opened (A) with sensor



MPV3 normally closed (B) with sensor



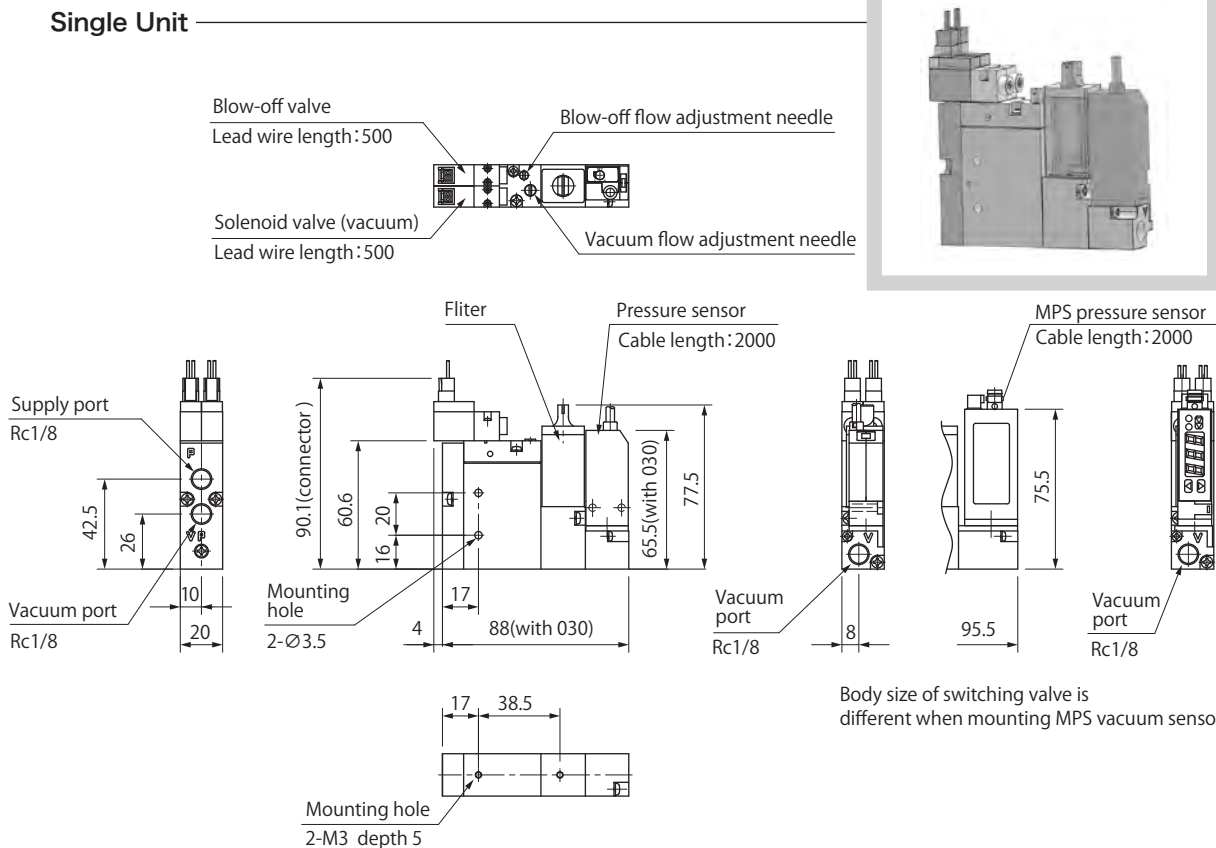
06  
Switching Valve

MPV3

### Dimensions

(mm)

#### Single Unit



#### Manifold Unit

